

Abstract

The invention relates to an apparatus for producing jumbo rolls during the production of coated abrasive products.

In order to provide an apparatus with which jumbo rolls can be produced during the production of coated abrasive products in such a way that uniform, rapid heating of the jumbo roll in the oven is made possible, it is proposed that a heating apparatus be connected directly before or to the winder for the pre-cured abrasive belt, with which apparatus the belt is heated to a uniform temperature over its entire width.